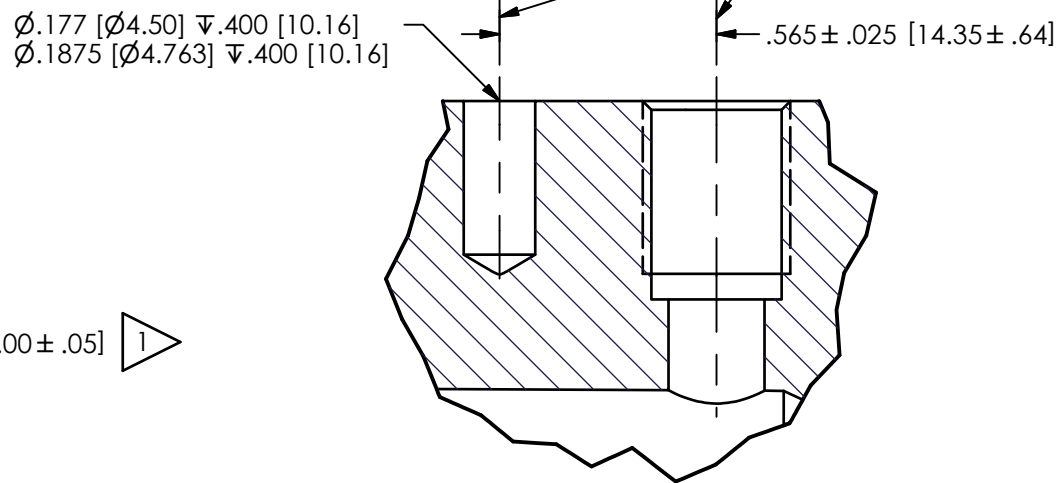
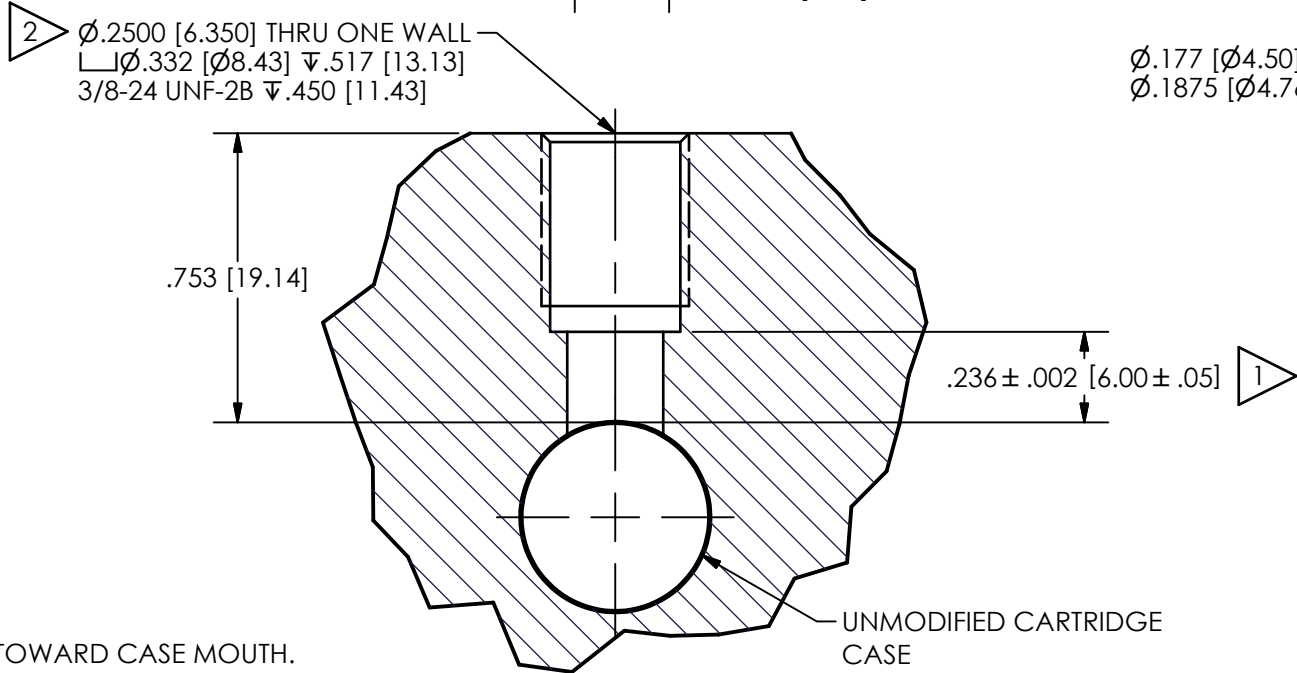
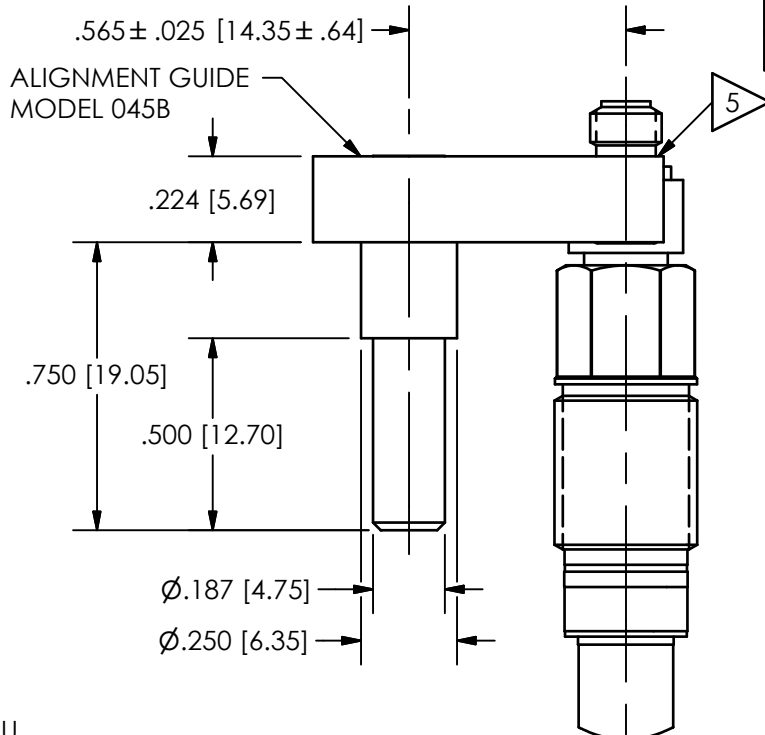
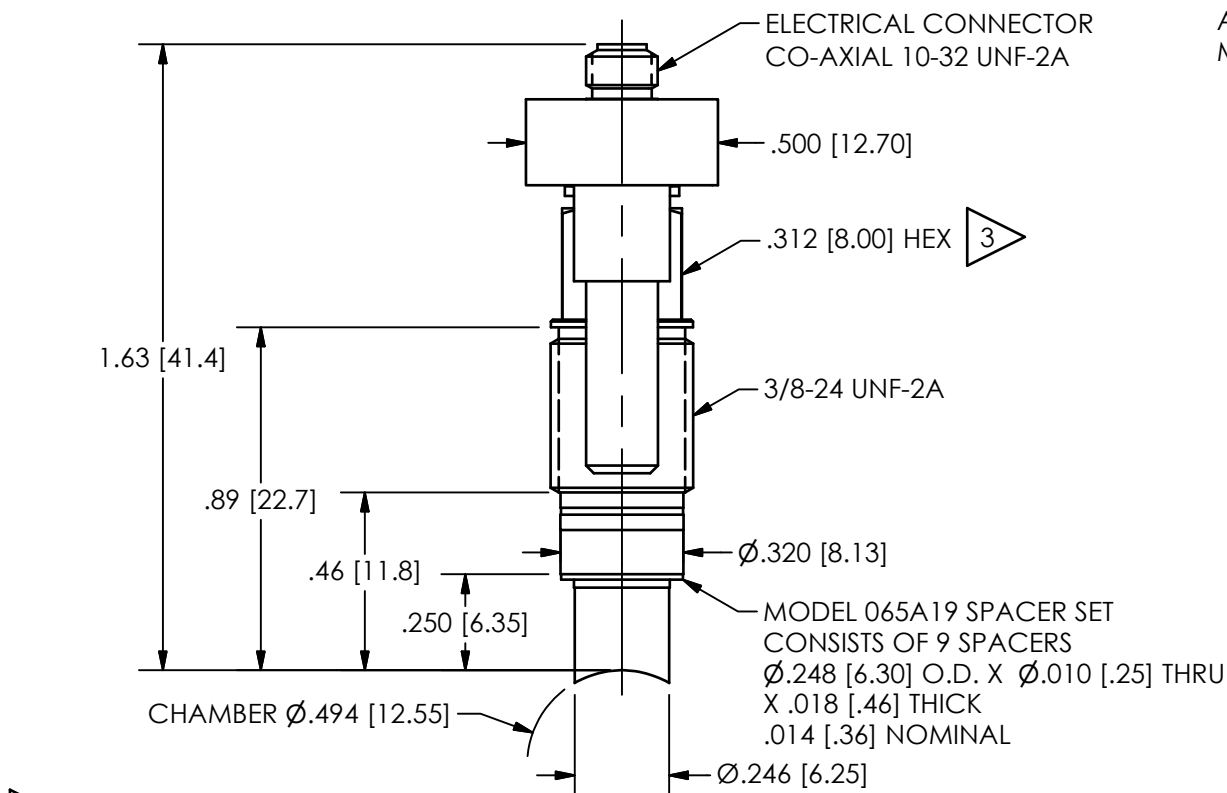


117-2220-90

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REVISIONS

REV	DESCRIPTION	DIN
C	UPDATED ALIGNMENT GUIDE	39992



- 5 LOCATE YELLOW DOT TOWARD CASE MOUTH.
- 4 ALIGNMENT HOLE MY BE LOCATED EITHER FOR OR AFT OF SENSOR MOUNTING HOLE.
- 3 MOUNTING TORQUE ON .312 [7.92] HEX: 5-10 FT LBS [6.8-13.6 NEWTON METERS].
- 2 CENTERLINE OF $\phi .2500$ [6.350] HOLE MUST INTERSECT CENTERLINE OF CHAMBER BORE WITHIN .001 [.23].
- 1 HOLD THIS DIMENSION TO OBTAIN FLUSH MOUNT.

UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:		DRAWN		CHECKED		ENGINEER	
DIMENSIONS IN INCHES	DIMENSIONS IN MILLIMETERS [IN BRACKETS]	JDM	11/17/14	JDM	11/17/14	SMB	11/17/14
DECIMALS XX $\pm$.01 XXX $\pm$.005	DECIMALS X $\pm$.3 XX $\pm$ 0.13	TITLE INSTALLATION DRAWING MODEL 117B22 CONFORMAL BALLISTICS SENSOR					
ANGLES $\pm$ 2 DEGREES	ANGLES $\pm$ 2 DEGREES						
FILLETS AND RADII .003 - .005	FILLETS AND RADII 0.07 - 0.13						

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CODE IDENT. NO. 52681	DWG. NO. 117-2220-90
SCALE: 2X	SHEET 1 OF 1